



PRODUCT DATA SHEET



GABLE-TOP PACKAGING MACHINERY SYSTEMS

NiMCO Corporation offers many different efficient and economical machine models – designed and manufactured in the USA – to fill an array of products into paperboard gable top, Purepak™ or Tetrapak™ cartons with fill volumes of 120 ml through 5 liters (or 4 ounces through Imperial gallon) at speeds ranging from 120 up to 6000 cycles per hour. Machines are available with a variety of filler options for liquid and/or dry products including piston; gravity; flow-metered; auger; cup; net weight scale; or volumetric dispensing. CAP PAC® Spout Applicator Systems to apply fitments to each carton are available for any model and the UltraClean ESL System for carton decontamination is available on most models. Custom carton cross-sections for rectangular or unique shapes; fill volumes and dual cross-section machines are available on request.

Mini 57 SERIES

	<u>Maximum Cartons / Hr</u>	<u>NiMCO Model</u>			
Fill Volumes:	120	MB57 / MT57			
120 ml to 500 ml	480	SA57		shown with optional spout applicator	
4 oz to 16 oz	600	157			
	1200	257			
	2100	357			
Cross-Section:	3000	557			
57 mm x 57 mm	5100	857			
2.25" x 2.25"	6000	1057			

Quart/Liter 70 SERIES

	<u>Maximum Cartons / Hr</u>	<u>NiMCO Model</u>			
Fill Volumes:	120	MB70 / MT70			
200 ml to 1140 ml	480	SA70		shown with optional spout applicator	
8 oz to 32 oz	600	170			
	1200	270			
	2100	370			
Cross-Section:	2400	470			
70 mm x 70 mm	3000	570			
2.75" x 2.75"	5100	870			
	6000	1070			

Half-Gal / 2 L 95 SERIES

	<u>Maximum Cartons / Hr</u>	<u>NiMCO Model</u>			
Fill Volumes:	120	MB95 / MT95			
1000 ml to 2000 ml	360	SA95			shown with optional spout applicator
32 oz to 64 oz	600	195			
	900 or 1200*	295			
	1800	395			
Cross-Section:	2400	495			
95 mm x 95 mm	3600	695			
3.75" x 3.75"	5000	895			
Also Available:					
91 x 91 mm or 98 x 98 mm					
Rectangular 95 mm x 70 mm					

*with optional speed upgrade

Gallon / 2-5 L 140 SERIES

	<u>Maximum Cartons / Hr</u>	<u>NiMCO Model</u>			
Fill Volumes:	120	MB140 / MT140			
2 liter to 5 liter	240	SA140			shown with optional dry-fill accessories
64 oz to 128 oz	480 or 600*	1140			
	900 or 1200*	2140			
Cross-Section:	1500 or 1800*	3140			
140 mm x 140 mm					
5.5" x 5.5"					
Also Available:					
Rectangular 140 mm x 95 mm					

*with optional speed upgrade

Actual production speeds are subject to the characteristics and the variations in the product (including viscosity or temperature); cartons and spouts – as well as the capability of optional ultrasonic welding equipment; optional UltraClean ESL systems or auxiliary fillers.

NiMCO CORPORATION

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